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Canada

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**K10004**

**Job Sheet 204767**



**Part No:** K10004

**Job Qty:** 1 pcs

**Part Name:** Heavy Duty Saddle



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 12/19/19

**Job Tracking No:**

**Due Date:** 12/27/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV E IPP : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F chg005 DD 10.06.03 verf:JLM IPP REV:G 13.08.21 REMOVED D3428-3 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 105   | Packaging 1 - Pick Kit | 1 pcs | 12/27/19   | 12/27/19 | 0.00      | 0.00    | Packaging 1 - 1       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 3       | DAS       |             |
|       |                        |       |            |          |           |         | Packaging 1 - 4       | 74        |             |
|       |                        |       |            |          |           |         | Packaging 1 - 5       | 9-89      | DEC 20 2019 |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |             |



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**Container No:** S242965



**Part:** K10004

**Job No:** 204767

**Serial No/Batch:** S242965

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

**Date:** 12/20/19

|                                 |       |          |           |  |                        |  |
|---------------------------------|-------|----------|-----------|--|------------------------|--|
|                                 |       |          |           |  | Packaging 1 - 31       |  |
|                                 |       |          |           |  | Packaging 1 - 32       |  |
|                                 |       |          |           |  | Packaging 1 - 33       |  |
|                                 |       |          |           |  | Packaging 1 - 34       |  |
|                                 |       |          |           |  | Packaging 1 - 35       |  |
|                                 |       |          |           |  | Packaging 1 - 36       |  |
|                                 |       |          |           |  | Packaging 1 - 37       |  |
|                                 |       |          |           |  |                        |  |
| 110 QC 4                        | 1 pcs | 12/27/19 | 0.00 0.00 |  | QC 4 - 28              |  |
|                                 |       |          |           |  | QC 4 - 58              |  |
|                                 |       |          |           |  | QC 4 - 69              |  |
|                                 |       |          |           |  | QC 4 - 9               |  |
|                                 |       |          |           |  | QC 4 - 46              |  |
|                                 |       |          |           |  | QC 4 - 68              |  |
|                                 |       |          |           |  | QC 4 - 72              |  |
|                                 |       |          |           |  | QC 4 - 74              |  |
|                                 |       |          |           |  | QC 4 - 75              |  |
|                                 |       |          |           |  | QC 4 - 78              |  |
| 120 Packaging 3-1 - Stock - B4B | 1 pcs | 12/27/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 2 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 3 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 4 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 5 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 6 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 7 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 8 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 9 - B4B  |  |
|                                 |       |          |           |  | Packaging 3 - 10 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 11 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 12 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 13 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 14 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 15 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 16 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 17 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 18 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 19 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 20 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 21 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 22 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 23 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 24 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 25 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 26 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 27 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 28 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 29 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 30 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 31 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 32 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 33 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 34 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 35 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 36 - B4B |  |
|                                 |       |          |           |  | Packaging 3 - 37 - B4B |  |
| 125 DC - 1 - B4B                | 1 pcs | 12/27/19 | 0.00 0.00 |  | DC - 1 - B4B           |  |
|                                 |       |          |           |  | DC - 2 - B4B           |  |
| 130 QC 21 - FG                  | 1 pcs | 12/27/19 | 0.00 0.00 |  | QC 21 - FG - 21        |  |
|                                 |       |          |           |  | QC 21 - FG - 70        |  |
|                                 |       |          |           |  | QC 21 - SA - 53        |  |

DAS  
78  
9-89 DEC 23 2019

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21  
9-89 DEC 23 2019

F6129

Part Op 105 - (Pick Kit)

Descriptions: 110 - (QC4- 100% Inspect kits for completeness)

120 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Location : FG129

125 - (Document Control) Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004 CHG005

130 - (QC21- Final Inspection - Work Order Release)

### Job BOM

MASTER: 013588

| Part / Item               | Component Name       | Quantity       | Operation                  | Container                |
|---------------------------|----------------------|----------------|----------------------------|--------------------------|
| AN4-51A                   | Bolt                 | 16 Ea (16 ea)  | 105-Packaging 1 - Pick Kit | 15x S237966 / 1x S230761 |
| AN5-15A                   | Bolt                 | 32 Ea (32 ea)  | 105-Packaging 1 - Pick Kit | S233485                  |
| AN5-36A                   | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | S227871                  |
| AN5-42A                   | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | S24452                   |
| AN5-43A                   | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | S205290                  |
| AN5-45A                   | Bolt                 | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | S233637                  |
| D205-641-011 <i>nostk</i> | Ground Handling Lugs | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | S233637                  |
| D2570                     | Bushing              | 32 pcs (32 ea) | 105-Packaging 1 - Pick Kit | S233637                  |
| D3407-041                 | Tow Ring             | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | S233637                  |
| D3417-5                   | Washer               | 4 pcs (4 ea)   | 105-Packaging 1 - Pick Kit | S216944                  |
| D3456-1                   | Washer               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | S218964                  |
| D5951                     | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | S218964                  |
| D5953                     | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | S230521                  |
| D5955                     | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | S240952                  |
| D5957                     | Saddle               | 2 pcs (2 ea)   | 105-Packaging 1 - Pick Kit | S231409                  |
| MS21042L4                 | Nut                  | 16 Ea (16 ea)  | 105-Packaging 1 - Pick Kit | S238613                  |
| MS21042L5                 | Nut                  | 40 Ea (40 ea)  | 105-Packaging 1 - Pick Kit | S238613                  |
| MS21043-4                 | Nut                  | 2 Ea (2 ea)    | 105-Packaging 1 - Pick Kit | S241133                  |
| NAS1149D0563J             | Washer               | 80 Ea (80 ea)  | 105-Packaging 1 - Pick Kit | S235266                  |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 105-Packaging 1 - Pick Kit | AN4-51A        | 16       | 75        | 0         |
|                            | AN5-15A        | 32       | 143       | 0         |
|                            | AN5-36A        | 2        | 440       | 0         |
|                            | AN5-42A        | 2        | 12        | 0         |
|                            | AN5-43A        | 2        | 60        | 0         |
|                            | AN5-45A        | 2        | 8         | 0         |
|                            | D205-641-011   | 2        | 0         | 0         |
|                            | D2570          | 32       | 348       | 0         |
|                            | D3407-041      | 2        | 18        | 0         |
|                            | D3417-5        | 4        | 143       | 0         |
|                            | D3456-1        | 2        | 194       | 0         |
|                            | D5951          | 2        | 6         | 0         |
|                            | D5953          | 2        | 8         | 0         |
|                            | D5955          | 2        | 6         | 0         |
|                            | D5957          | 2        | 8         | 0         |
|                            | MS21042L4      | 16       | 3,814     | 0         |
|                            | MS21042L5      | 40       | 665       | 0         |
|                            | MS21043-4      | 2        | 1,683     | 0         |
|                            | NAS1149D0563J  | 80       | 1,343     | 0         |

### Part Specifications

Specifications could not be found.

